



Dart Aerospace Ltd.
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Tel (613) 632-5200

D2690-6

Job Sheet 180052



Part No: D2690-6

Job Qty: 30 ea

Part Name: Lanyard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B2 IPP: C C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		7/13/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	30 pcs		7/13/18	0.00	2.40	Small Fab-2		
110	QC	30 pcs		7/13/18	0.00	0.00	QC5		DAS 38 9-89
120	Packaging	30 pcs		7/13/18	0.00	0.00	Packaging3-1		
130	QC21-SA	30 Ea		7/13/18	0.00	0.00	QC21		

Part Op 100 - Manufacture as per Dwg D2690
Descriptions:

Handwritten notes: 5037 JUL 18 2018, 504355 34x 5071274 26x

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	30 ft (1 ea)	90-Start up Operation	5037 713 2018
CBL-460	Loop Sleeve	60 Ea (2 ea)	90-Start up Operation	504355 34x 5071274 26x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CBL-1240	30	295	0
	CBL-460	60	273	0

Part Specifications

Specifications could not be found.

Plex 6/28/18 9:47 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	Container No: S092636 Part: D2690-6 Job No: 180052 Serial No/Batch: S092636 Revision: Inspector: Exp Date: Instructions: Date: 07/17/18			MRB (QSI042) Approval
Descri 		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			
Root Cause					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verf ☐ Operator ☐ Offset/Setu ☐ Supplier ☐ Training ☐ Use for Testi ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Surge ☐ m ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					